



TETPOR PLUS Filter Cartridges

- liquid filters
- polytetrafluoroethylene

TETPOR PLUS filters are manufactured entirely from fluoropolymers making them extremely resistant to a wide range of aggressive chemicals.

TETPOR PLUS filter cartridges have been specifically designed for the filtration of liquids and gases in the bulk pharmaceutical, chemical and biopharmaceutical industry where particulate removal, bioburden reduction and guaranteed sterility is required.

The increasing use of ozonation for the treatment of WFI systems has highlighted compatibility issues with vent filters based on standard polypropylene components. The introduction of a fully validated 0.2 micron sterilising grade TETPOR PLUS filter cartridge provides guaranteed long term performance in these applications with the additional benefit that the filters integrity can be validated by the water intrusion test method.

The high voids volume single layer PTFE membrane ensures an excellent combination of flow rate and retention.

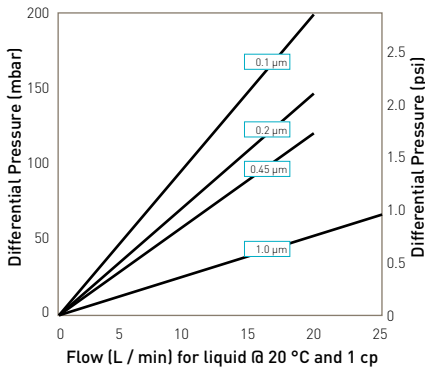
Features and Benefits

- Sterile filtration of oxygen / oxygen enriched feeds in cell culture
- Exceptional resistance to solvents and oxidative environments
- Ideal for sterile venting on ozonated water systems
- Fully validated to ASTM F838-83 for sterilising grade filters
- PTFE membrane
- Available in a wide range of micron ratings to suit all applications

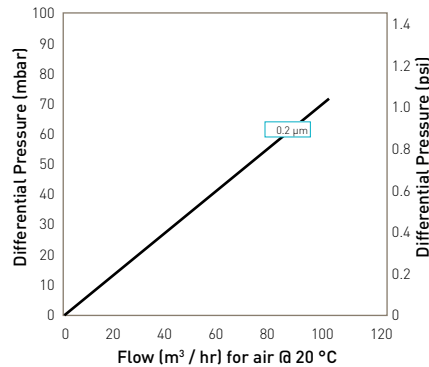


Note: TETPOR is a registered trademark of Parker domnick hunter

Performance Characteristics



10" Size (250 mm) Cartridge



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Specifications

Materials of Construction

- Filtration Membrane: Polytetrafluoroethylene
- Upstream Support: Polytetrafluoroethylene
- Downstream Support: Polytetrafluoroethylene
- Inner Support Core: PFA
- Outer Protection Cage: PFA
- End Caps: PFA
- Standard o-rings: FEP Encapsulated Silicone

Food and Biological Safety

Materials conform to the relevant requirements of 21CFR Part 177, EC1935 / 2004 and current USP Plastics Class VI - 121 °C and ISO10993 equivalents.

Recommended Operating Conditions

Up to 125 °C [257 °F] continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature °C	Temperature °F	Max. Forward dP (bar)	Max. Forward dP (psi)
20	68	5.5	80.0
75	167	3.8	55.0
125	257	2.0	30.0

Effective Filtration Area (EFA)

10" (250 mm) 0.63 m² (6.78 ft²)
K Size (125 mm) 0.32 m² (3.44 ft²)

Cleaning and Sterilisation

TETPOR PLUS cartridges can be repeatedly steam sterilised in situ or autoclaved at up to 142 °C (287.6 °F) for a maximum of 30 cycles.

For detailed operational procedures and advice on cleaning and sterilisation, please contact the Technical Support Group through your usual Parker domnick hunter contact.

Retention Characteristics

TETPOR PLUS filter cartridges are validated by bacterial challenge testing with *Brevundimonas diminuta* to current ASTM F838-05 methodology (10⁷ organisms / cm² EFA minimum) with typical in-house challenge levels being 10¹¹ organisms per 10" (250 mm) module.

Integrity Test Data

The following is the integrity test information for the micron ratings available within the TETPOR PLUS product range. Diffusional flow and bubble point values are given for cartridges wetted in 60:40 v/v IPA:Water solution.

Micron Rating	0.1	0.2	0.45	1.0
Diffusional Flow (barg)	1.45	1.0	0.45	3.0
Test Pressure (psig)	19.0	15.0	0.5	0.2
Max. Diffusional Flow (10 ⁻¹) (ml / min)	35.0	16.5	50.0	-
Min. Bubble Point (barg)	1.45	1.0	0.48	3.0
(psig)	19.0	15.0	0.5	0.2
Water Intrusion (barg)	-	2.5	-	-
Test Pressure (psig)	-	36.3	-	-
Max. Water Intrusion (10 ⁻¹) (ml / 10 min)	-	13.5	-	-
(K)	-	6.4	-	-

Pharmaceutical Validation

A full validation guide is available upon request from Laboratory Services Group (LSG).

Ordering Information

Code	Length (Nominal)	Code	Micron	Code	Endcap (10 ⁻¹)	Code	Variant	Code	O-rings
K	5" (125 mm)	010	0.1 µm	CF	Flat Top / 226	P	Pharmaceutical	P	PTFE Encapsulated
1	10" (250 mm)	020	0.2 µm	C	BF / 226 Bayonet				FEP Viton (Standard)
2	20" (500 mm)	045	0.45 µm	E	Flat Top / 222			K	Kalrez
3	30" (750 mm)	100	1.0 µm	D	Fin / 222			C	Chemraz
4	40" (1000 mm)							S	Silicone

Parker domnick hunter has a continuous policy of product development and although the Company reserves the right to change specifications, it attempts to keep customers informed of any alterations. This publication is for general information only and customers are requested to contact our Process Filtration Sales Department for detailed information and advice on a products suitability for specific applications. All products are sold subject to the company's Standard conditions of sale.